SLIDER ZIP CLOSURE

CATALOGUE

FLEXIBLE PACKAGING



Poppi says,
"Your Product, Our Bag,
Perfectly Packed!"

SECO INDUSTRIES - INNOVATION IN FLEXIBLE PACKAGING

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Established in 1982

For over 40 years, SECO Industries has been a leading manufacturer of custom flexible packaging solutions specializing in slide zipper pouches, stand-up pouches, static protective packaging, cushion pouches, foil barrier roll stock, and medical & pharmaceutical packaging. Whether protecting delicate electronics, securing cosmetic or medical items, or delivering high-barrier packaging for sensitive goods, SECO Industries has the material and expertise to meet every need.

Since 1982, companies have turned to SECO for its expertise, innovation, quality, and quick turnaround time to meet their packaging needs. Furthering its commitment to providing quality packaging and to complement its range of offerings.

Quality and innovation have been the defining characteristics of SECO Industries since its inception. Our customers continually challenge us with new packaging needs and applications. In turn we challenge ourselves to continually research and develop new materials and combination of materials to meet those needs. Many of our customers' needs can be met with our stock products that have become the standard in many industries. However, it is our innovation and inventory that sets SECO Industries apart. Our reputation for design, customization, and manufacturing to submitted specifications is renowned and growing.



We proudly make all our products in the U.S.A.

SECO INDUSTRIES
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PULL SLIDER ZIP CLOSE PACKAGING

Added Value to Your Product

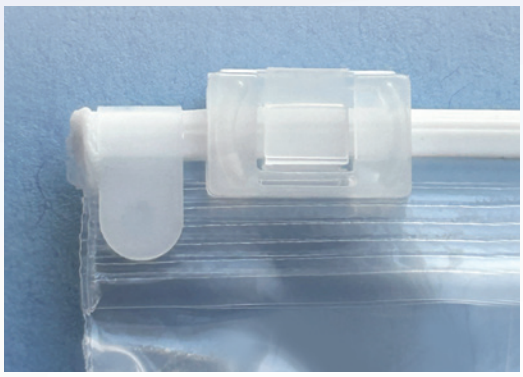
SECO's Pull Slider Bags offer security along with an easy open and close system. Unzipping and unlocking a versatile solution to your flexible packaging needs. This pull-slide zipper option from SECO takes the guess work out of resealable packaging with a fool proof slider that ensures a secure closure every time.

We offer multiple films and layer options that would go great with a pull-slide zipper. This Pull Slide Zipper closure is a customizable option to elevate your next big project.

Reach out by phone or by email for a comprehensive quote today!



Creative Packaging





Product Protection



Benefits to our Slide-Rite Bags

- Sure Closure
- Easy Open & Close
- Safety
- Time Saving
- Reusability
- Product Security
- Eliminates Customer Frustration



Self-Locking



SLIDER BAG TECHNOLOGY

AND HOW IT WORKS

The Structure of the Slide Zipper

There are several key factors to what makes the slide zipper possible.

- **Pull Tab:** the handle of the slide that moves smoothly across
- **Body (Bridge):** The mainframe, that houses internal mechanisms
- **End to End:** This prevents the slider from detaching
- **Locking Mechanism:** Some sliders will feature a lock system, i.e. our SAFE-Guard Bag



The Science Behind a Slide Zipper

- **Sealing Mechanism:** The slide zipper mechanism consists of interlocking grooves that create a seal when the slider is pulled along the zipper track. This ensures that the bag can be easily opened and closed multiple times without compromising the seal.
- **Engineering Design:** The slider is designed to engage with the grooves of the zipper, allowing for smooth operation and secure closure. The design includes internal channels that guide the slider to align the grooves correctly, so no jamming mishaps.
- **Durability:** The use of high-grade polymers like nylon in the slider and zipper components ensures that the bags can withstand wear and tear, making them useful for many applications, including for storing food.
- **Functionality:** The slider's design allows for easy access to the contents while ensuring a secure closure.

BAG AND SLIDER COMBINATIONS

POLYETHYLENE BAGS

With a functional zipper, these are convenient for storing items like snacks, static sensitive items, and other sensitive items.













CUSHION POUCHES

Combining cushion with a zipper as well is great for storing fragile/ delicate items all while maintaining a secure closure.

FOIL BARRIER BAGS

This is another option that benefits from a locking mechanism zipper especially when dealing with sensitive items.

An alternative option can also be a combination of foil barrier with cushion for extra protection

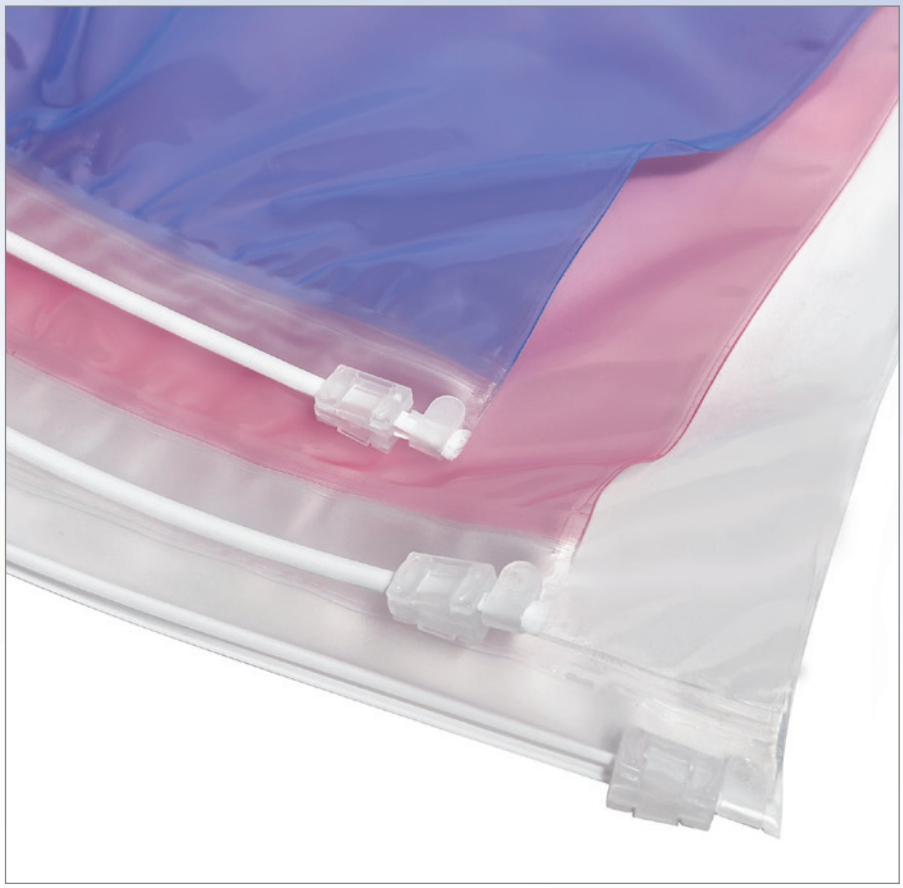


SLIDER BAG OPTIONS

Variety of Films available - Slide-Rite Bags

These bags that combine our **slide-rite** technology with our poly films. Depending on the need, various items can be stored in these bags while utilizing a more secure closure type with the slide zipper closure. There are many options for product protection when using these bags.

- We can make any size bag ranging from 6"- 96".
- Bottom Gusset option also available.
- End Clips to secure zipper on the track
- Custom Printing option available upon request.



Bags with Custom Printing



Printed Poly with a Slide-Rite Zipper



Clear Poly with a Slide-Rite Zipper



Clear and Foil Barrier Bags



Clear, Pink, & Blue Anti-Static Poly with a Slide-Rite Zipper



Blue Anti-Corrosion VCI Poly film with a Slide-Rite Zipper

PRINTED SLIDER BAG OPTIONS

PRINTED SLIDE-RITE BAG

Truly Customizable Packaging

SECO Printed Film is an option that would be an incredibly customizable asset for your marketing objective. We take the printed film and use a **Slide-Rite Zipper** option for a secure closure, especially with food as well as other items.

- Great for marketing your product
- Excellent security to keep food items from spilling out
- Keeps the food items fresh



Popcorn Bag



Another Custom Printed Option

A Clear Poly with a Slide-Rite on bottom, handle on top, and printed.

Can also pull a vacuum which allows for more of the product to be in the bag. This is a great option for retail sales.

MULTI-USE SLIDE-RITE CUSHION POUCH

SECO Cushion Pack is a heavy-duty three-layered cushion pouch with a **slide-rite zipper.** It protects heavy or fragile items from shock and abrasion damage. The slider closure offers easy opening and closure. Constructed with two layers of pink .004 MIL polyethylene and clear 3/16" bubble sandwiched between these layers.

- SECO also offers this pouch in different colors for a personal touch.
- 1 and 2-layer slide-rite offered as a custom option



Multiple Applications

- Storing Cosmetic Items
- Encasing items such as camera lenses, digital cameras, and chargers
- Organizing loose items
- Great for travel
- Ideal for shipping fragile or delicate items
- Great for ESD Protection - Static Shielding option

*RED sliders are a custom option



A different color option, in case you're looking to set yourself apart!

Stock colors and Sizes:
Pink and Clear.

4 x 6	8 x 10	12 x 15
6 x 8	10 x 12	

Custom Colors and Size:
All Other Colors

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STATIC SAFE CUSHION

SLIDER POUCHES

Film options other than Polyethylene

These are other films that can be combined with the Slide-Rite zipper. These also provide ESD protection due to the nature of the film, along with the Safecell Cushion. Each pouch is designed with protection in mind.

Whether you need the minimum protection or the ultimate protection, this line of static safe products with a Slide-Rite zipper, can be made to meet your requirements.







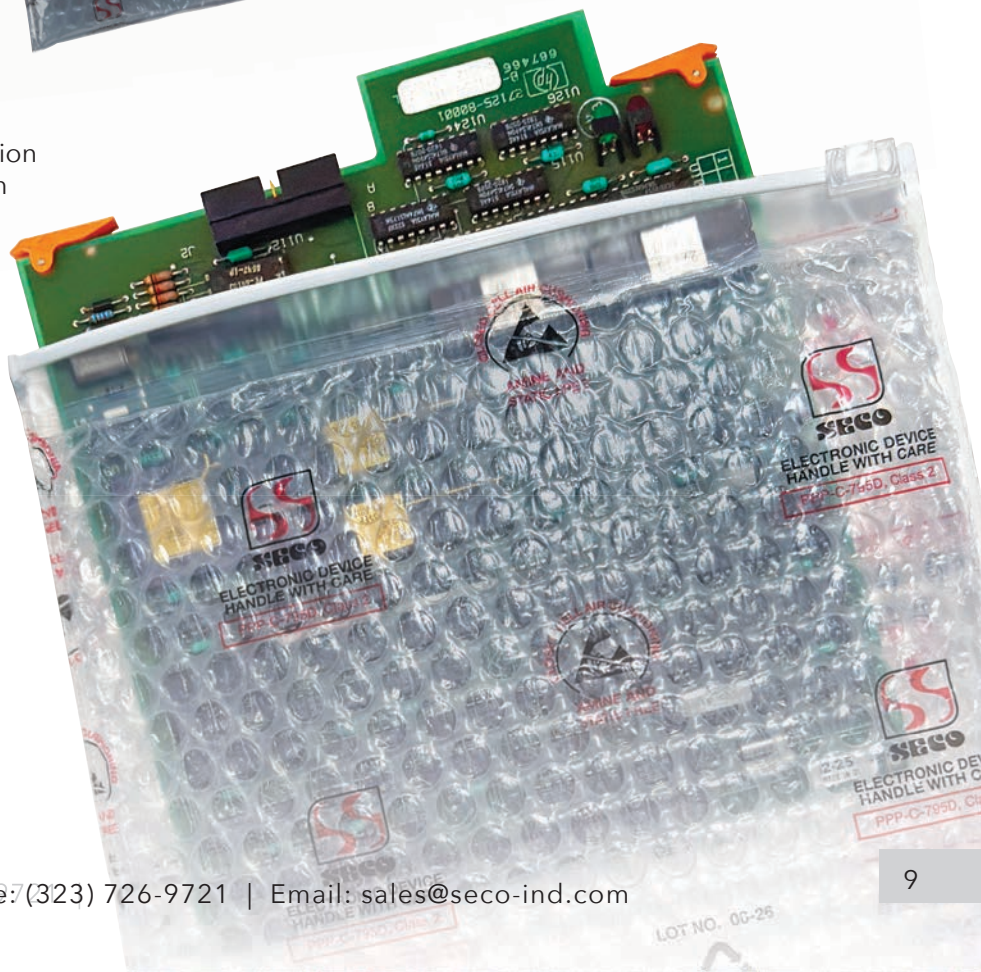
A combination of a Mono Layer Cushion Pouch provides faraday protection with a Slide-Rite Zipper. The Safecell cushioning provides Outstanding Shock and Vibration protection. This pouch is a budget friendly option that offers cushion protection.

3/16" cell height, 5/8" cell diameter. Identification providing ESD markings and lot numbers. Meets PPP-C-7950 Class 2, and MIL-B-81705C, Type II.

Alternative Option to a Slider

It can be offered with a Tuck Flap and Adhesive opening.

Small or Large sizes - we can meet your needs!



CUSTOM MEDICAL APPLICATIONS

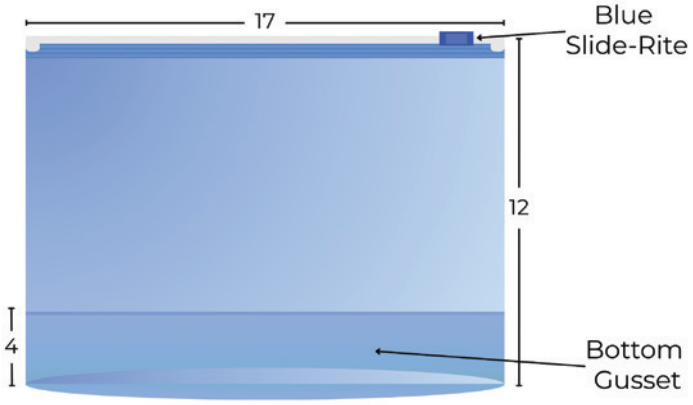
COLOGUARD® - COLON TEST KIT



SECO Medical Packaging Combining our Slide-Rite technology with the blue Anti-Static Poly bag you get a custom bag that is secure and can dispel any static charges. It also features a bottom gusset so it can easily stand on its own. This custom option was used for Cologuard's test kits. With the custom capability we were easily able to design a bag with our customers' requirements.

- Leak Proof Design
- 5 Mil Thickness
- Bottom Gusset Design





SECO has the ability to meet Customers' Requirements

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SLIDE-N-STORE PARTS BAG

Slide-N-Store Parts Bag- Everyone can use these bags!

Another **SECO Pack SR140 with Print** we offer, is our heavy duty, 4 mil., reusable, parts bag. Perfect for someone who's profession or hobby requires many parts that you may not want to mix and store them away for safekeeping.



Label, Store, and Stack in a box that can also be customized to suit your specifications for retail sales



Stock & Custom Sizes Available

Custom Printing option available upon request



Retail Pack

BARRIER SLIDER FILMS



Film options other than Polyethylene

Barrier Films which are films that protect products by creating a shield against moisture, oxygen, light and other environmental factors. This can extend shelf life and maintain quality.

400 Film

A Moisture Barrier Film with a Slide-Rite Zipper. Most economical form of moisture barrier packaging. This is an ideal bag for food storage and industrial applications, The smallest size we offer is a 4 x 6.

402 Film

A Moisture Barrier Film with Static Dissipation and a Slide-Rite Zipper. Beneficial for packaging moisture and static-sensitive materials.

Alternative Closure Option

The laminated film combines polyethylene and nylon for secure sealing and airtight packaging. Offers excellent performance when a vacuum seal is required.

Small or Large sizes- we can meet your needs!

500 Film

Foil Barrier Film with a Slide-Rite Zipper, with low water transmission, greaseproof, flexible, and heat sealable. Used for protection of extremely critical or delicate items that risk damage by corrosion.

- **Film printed with Mil Spec in Red: MIL-PRF-131L Class I**

An **Anti-Static Foil Material with a Slide-Rite Zipper** that is water vapor proof, offers electrostatic protection, electromagnetic shielding, flexible, and heat sealable. This bag type is used extensively in Navy QPL Military applications.

Ideal for micro-circuits, semi-conductors, and resistors.

502 Film

- **Film printed with Mil Spec in Black: MIL-PRF-81705E Type I Class I**

Alternative Closure Option

The laminated film is great for secure sealing and airtight packaging. Offers excellent performance w hen a vacuum seal is required. Bag, Pouch, and envelope construction is also offered.

- **Small or Large sizes- we can meet your needs!**



ANTI-CORROSIVE/STATIC SHIELDING FILMS



Black Conductive

Static Shielding

Film options other than Polyethylene

Anti-Corrosive VCI Film with a Slide-Rite Zipper. A great option for Rust and Corrosion Protection. This material offers long term protection against corrosion for up to 24 months. Ensures your products are reaching your customers in the best possible condition. It's an easy to open bag that is reusable, transparent for easy identification, eliminates cleaning after storage, and recyclable. It can protect many metals: Carbon steels, copper, brass, aluminum, and silver.

Alternative Closure Option
In-Line Zipper closure

- **Small or Large sizes- we can meet your needs!**

Anti-Corrosive VCI



A Static Shielding Film with a Slide-Rite Zipper, which provides a static-safe environment for static sensitive electronic devices. The Transparent Metalized Static Shielding is a metalized bag laminated between polyester and polyethylene, making these very durable. These bags are hot stamped with a yellow ESD warning symbol and date coded.

Great for circuit boards, and other static sensitive items.

Alternative Closure Option
The laminated film is great for secure sealing and airtight packaging. Offers excellent performance when a vacuum seal is required. Bag, Pouch, and envelope construction is also offered.

A Black Conductive Film with a Slide-Rite Zipper volume conductive material, made from a single layer of carbon loaded polyethylene, creating a Faraday Cage effect with maximum EMI and RFI protection. It is also used for packing and powder explosives.

Surface resistivity of 10^3 to 10^5 ohms/sq and a volume resistivity of less than 5000 ohms/cm.

Meets military specification requirements of NFPS-56-A, MIL-P-82647 {OS) and MIL-P-82646 {OS).

- **Alternative Closure Option**: Open Top Closure
- **Small or Large sizes - we can meet your needs!**

SELF-LOCKING ZIPPER SAFE-GUARD

SECO Self-Lock is a **Slide-Rite** bag with Slide Zipper Technology developed to meet FDA and Poison Prevention Requirements, and opened opportunities in Flexible Packaging not previously available. This zipper offers an extra level of protection that will safeguard any item that is placed in this type of bag.

Available for all our films

- Stock & Custom Sizes Available
- Low Minimums
- Quick Turnaround Time



Current Applications

- Household Products
- Medical Items
- Beauty and Cosmetics
- Pharmaceuticals
- Prescription Medications
- Consumer/Retail Products
- Personal Items
  *That can benefit from a locking flexible Slide Zip Closure
- Lawn & Garden
- Pool Chemicals
- Detergents & Cleaners

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EXTRA LARGE BAGS & METAL PULL TAB

SECO Custom Size Option- any size possible

The **Metal Pull Tab** is a heavy-duty slider. This closure type ensures a secure close yet is still easy to open. The Metal End Clips ensure the Pull Tab doesn't slide off. Combined with any of our films, it is a **heavy-duty** bag that can be used for custom applications, such as Gaylord* Liners. With our capabilities in customization and innovation, this bag type will be sure to excel in quality for your next big project.

Completely customizable- any film type, and any size.

SECO also specializes in labor intensive products if needed- customer supplies the film and/or slider.

* A Gaylord is a Heavy-Duty shipping container. This 96 x 96 cover is used for enclosing fresh picked produce/products in Gaylords.

Multiple Applications-
This bag type has unlimited applications

- ESD Protection
- Large and odd shapes
- SECO Manufacture Ability
- Allows for limitless creativity
- Protection of large objects
- Used to preserve and transport produce after picking
- Custom sizes with bottom gusset



Sizes up to 96"

CUSTOM VINYL FILM WITH METAL PULL TAB

These **Vinyl Envelopes** with a Metal Pull Sliders, are not only reusable but very durable. They're constructed with a clear vinyl of .006 mil thickness.

Common Sizes

- 3 x 4
- 4 x 6
- 5 x 7
- 6 x 8
- 8 x 10
- 9-l/14 x 12
- 12 x 15

Custom sizes available.

Envelope sizes are inside dimensions





These are **Custom Vinyls** with Metal Pull Sliders, that can be imprinted, embossed, metal eyelets, reinforced hang holes, pockets, adhesive backed and magnetic backed. These vinyls are available in clear, matte, and colors from .006 to .020 thickness.

Envelope sizes are inside dimensions

Custom sizes available.

Clear ESD Grid Print Vinyl Cart Covers with Zippers are flame retardant and can be used for static control, test and other production areas where storage or mobile carts are used. The grid print is conductive. The grid print pattern offers a unique look that can also be utilized in store or office areas.

- Surface resistivity grid printed side 10^7 ohms. Back side 10^{11} ohms.

Also available with zippers or Velcro®, pockets, imprinting, and reinforced corners.

Cleanroom and ESD Vinyl Cart Covers with Zippers offer Maximum ESD protection is provided with green/black dissipative/conductive supported vinyl cart cover. It shields static sensitive devices, components and sub assemblies from ESD damage, dust and dirt during transportation and storage.

- Green side is static dissipative black side is conductive.
- Covers are washable, durable, flame resistant, mildew/ fungal resistant, reusable, form-fitted to the product
- Surface resistivity green side 10^9 -10^{10} ohms. Black side 10^3-10^4 ohms.

Also available with zippers or Velcro®, printing, vents, pockets, grounding snaps, and reinforced corners.

Custom sizes available for both.



NEED A QUOTE?

HERE'S A QUOTE CHECKLIST

You will note that there is no pricing shown in our catalogue, due to the ever changing market cost - We will be happy to provide you with a quote.

Call us today at (323) 726-9721 or email at Sales@seco-ind.com
We love hearing from you!

MATERIALS

- ☐ Clear Poly
- ☐ Clear Static Dissipative
- ☐ Pink Anti-Static Poly
- ☐ Blue Anti-Static Poly
- ☐ Safecell Cushion Pouch
- ☐ Bubble Cushion Pouch
- ☐ Clear Moisture Barrier
- ☐ Foil Barrier
- ☐ Other

CLOSURE OPTIONS

- ☐ Clear Slide-Rite
- ☐ Red Slide-Rite
- ☐ Blue Slide-Rite
- ☐ Safe-Guard Option
- ☐ Metal Slider

PRINTING

- ☐ Printed Film
- ☐ Hot Stamp

SIZING

- ☐ 6 x 8
- ☐ 8 x 10
- ☐ 10 x 12
- ☐ 12 x 15
- ☐ Custom size _____

_____

96 x 96 is the biggest custom size we can do

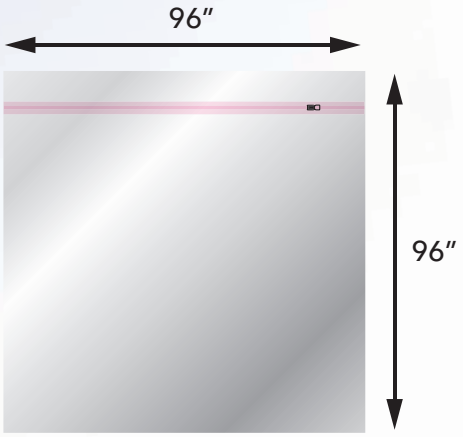
CUSTOM OPTIONS

- ☐ Add a Handle Cutout
- ☐ Slide-Rite on Bottom
- ☐ Safe-Guard Self Lock Zipper
- ☐ Other Options _____

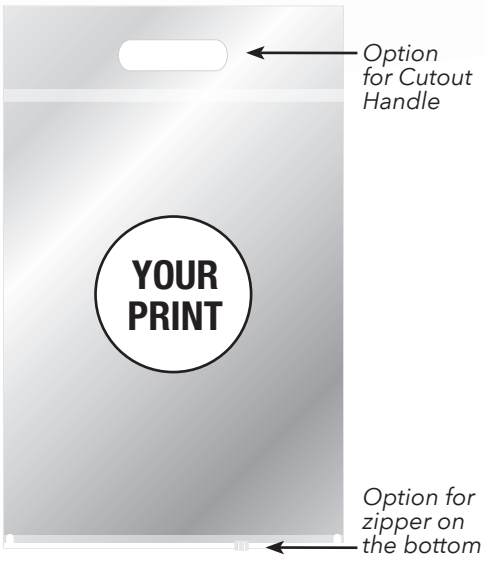
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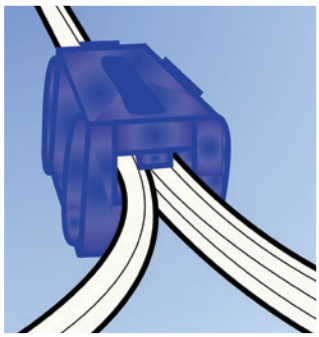
QUANTITY

Our Minimums will vary depending on material, slider, and size. Please call or email for inquiries.

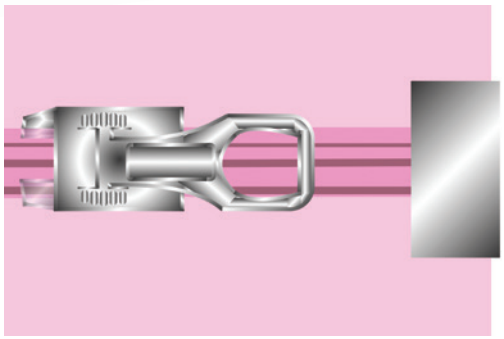


Any Size Option





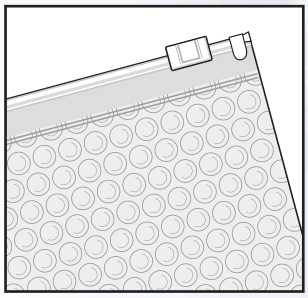
Slide-Rite - in any of our color options



Metal Zipper - great heavy-duty option, i.e. produce bags

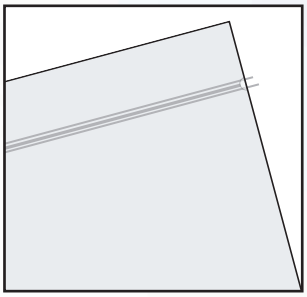
Specializing in customization, we can easily create a bag for your specific needs. Our Slider bags are an easy open option that still allows for security where it is most needed. There are numerous possibilities to the type of bag you may need for your next big project.

CLOSURES AVAILABLE

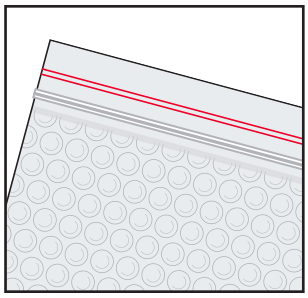


Slider Zipper w/end clips
Our advanced closure system that offers easy opening and closure even in a gloved environment.

SECO can also add end clips if preferred

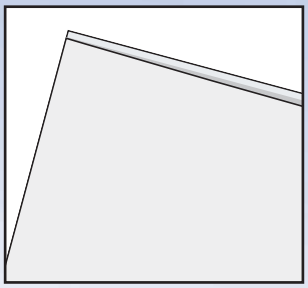


In Line Zipper
A clear press to close zipper that offers security and functionality. This type of zipper is used to construct 2 layer bags.
*Used on 77-2, 88-2, & 80-2 bags

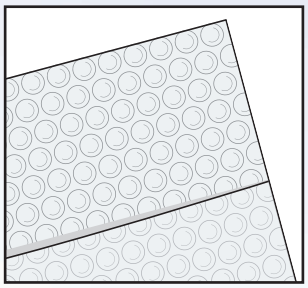


Double Track
A heavy duty press to close zipper that offers functionality. This type of zipper is used to construct 3 layer bags.

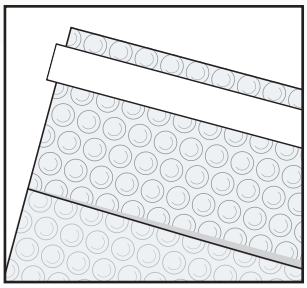
Additional Closure Options



Open top
An opening that has no closure but allows for items to be stored.



Tuck Flap
One side of the material is longer than the other allowing for a tuck type of closer and can be taped shut to keep items secure.



Lip & Tape
This closure can be used for a tuck flap bag, with an adhesive to allow for it to stick shut.

Films Available



Clear Poly | Pink Poly | Blue Poly | Static Shielding | Clear Barrier | Foil Barrier | Black Conductive

Offering Quick Turnaround and High Quality Products!
(Call today to confirm minimum quantities)

DISCLAIMER
Some photos are to show zipper usage only, and may not have been converted at SECO.

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SLIDER BAG STOCK SIZES AVAILABLE

Packed 100/Ctn

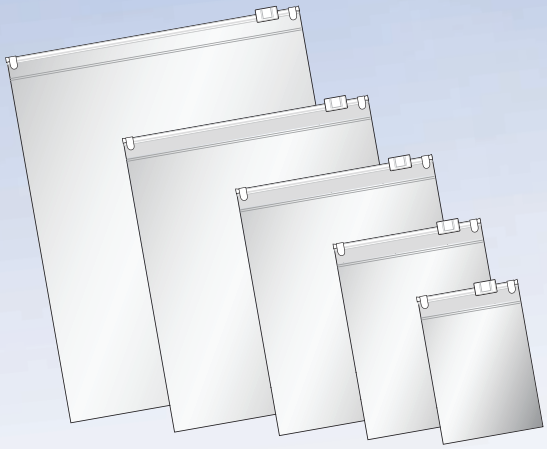
Custom Sizes 6" to 96"

*Slide-Rite is the Tradename

MOQ: Please call for MOQ

Known for Customization, SECO can make any size or combination of films and closures upon request.

SECO stocks a number of sizes and options. Some of the stock items include the below:

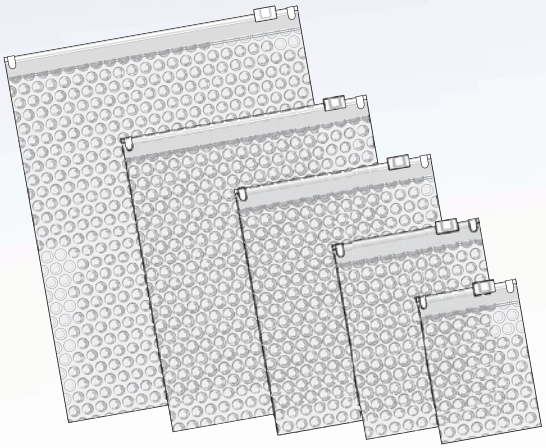


Stock Available in Clear and Anti-Static

Common Stock Sizes

4 x 6	**10 x 12**
6 x 8	**12 x 15**
8 x 10	

*Offered in Multiple Colors and can customize if needed
*Packed 100/Ctn

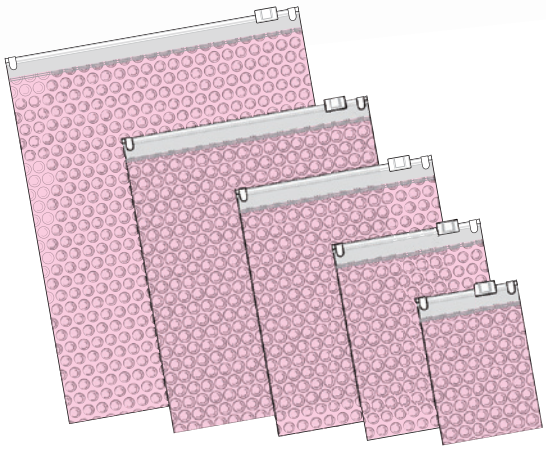


Stock Available in Clear Single-Layer Cushion Pouch

Common Stock Sizes

4 x 6	**10 x 12**
6 x 8	**12 x 15**
8 x 10	

*Offered in Multiple Colors and can customize if needed
*Packed 100/Ctn



Stock Available in Pink Static Dissipative Multi-Layer Cushion Pouch

Common Stock Sizes

4 x 6	**10 x 12**
6 x 8	**12 x 15**
8 x 10	

*Offered in Multiple Colors and can customize if needed
*Packed 100/Ctn

Please call for Stock and Pricing

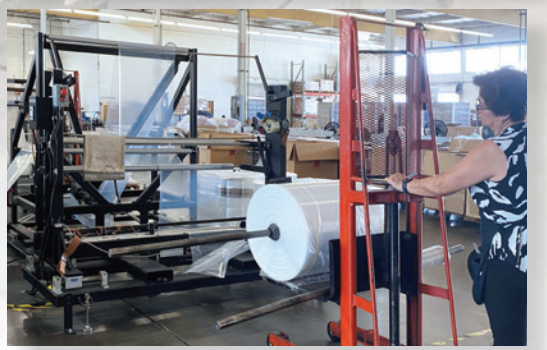
SECO can make any size or combination of films and closures upon request.

Innovation in ESD Packaging

SECO INDUSTRIES







All Our Products are Manufactured in the USA





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